**NOVOCON HE1050 STEEL FIBERS**

Novocon HE1050 steel fibers are designed specifically for the reinforcement of concrete. Novocon HE1050 is a cold drawn hooked end (HE) steel fiber, to provide optimum anchorage within the concrete. Novocon HE1050 steel fibers are specifically designed to meet or exceed the defined performance requirements.

**FEATURES & BENEFITS**

- Provides uniform multi-directional concrete reinforcement
- Increases crack resistance, ductility, energy absorption or toughness of concrete
- Improves impact resistance, fatigue endurance and shear strength of concrete
- High tensile strength fiber bridging joints and cracks to provide tighter aggregate interlock resulting in increased load-carrying capacity
- Provides increased ultimate load-bearing capacity which allows possible reduction of concrete section
- Requires less labor to incorporate into concrete than conventional reinforcement
- Offers economical concrete reinforcement solutions with greater project scheduling accuracy
- Ideally suited for hand or vibratory screeds, laser screeds and all conventional finishing equipment

**PRIMARY APPLICATIONS**

- Industrial slabs-on-ground
- Airport pavements
- Blast resistant concrete
- Equipment foundations

**COMPLIANCE**

- Conforms to ASTM A820/A 820M - 04, Type I cold drawn wire
- Conforms to ASTM C 1116/C 1116M, Type I fiber reinforced concrete

**CHEMICAL AND PHYSICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fiber Length</td>
<td>50mm (2 in)</td>
</tr>
<tr>
<td>Diameter</td>
<td>1.0mm (0.039 in)</td>
</tr>
<tr>
<td>Aspect Ratio</td>
<td>50</td>
</tr>
<tr>
<td>Tensile Strength</td>
<td>1,100 MPa (159.5 ksi)</td>
</tr>
<tr>
<td>Anchorage</td>
<td>Hooked Ends</td>
</tr>
<tr>
<td>Material</td>
<td>Bright Carbon Steel Wire</td>
</tr>
</tbody>
</table>
PRODUCT USE

MIXING: Novocon HE1050 steel fibers can be added during or after the batching of the concrete. Such devices as conveyor belts and dispensers may be used to add fibers to the mixer at the ready mix plant. After the addition of the fibers, the concrete should be mixed for a sufficient time (batch plant: minimum 5 minutes or 70 revolutions) at full mixing speed to ensure uniform distribution of the fibers throughout the concrete mix.

PLACING: Novocon HE1050 steel fibers can be pumped or placed using conventional equipment.

FINISHING: Novocon HE1050 reinforced concrete can be finished by normal finishing techniques.

APPLICATION RATE: The standard application rate for Novocon HE1050 fibers is a minimum 25 lbs/yd³, (15 kg/m³). Fibermesh technical staff can offer advice on dosage requirements once performance requirements have been established by the project designer/engineer.

COMPATIBILITY
Novocon HE1050 fibers are compatible with all concrete admixtures and performance enhancing chemicals.

SAFETY
It is recommended that gloves and eye protection be used when handling or adding Novocon HE1050 steel fibers to concrete. Full Safety Data Sheets are available on request.

PACKAGING
Novocon HE1050 fibers are available in 20 kg (44 lb) paper bags. There are 50 units or 1,000 kg (2,204 lb) bags on a pallet. The pallets should be protected against rain and snow. Do NOT stack pallets on top of each other.

TECHNICAL SERVICES
Trained Fibermesh specialists are available worldwide to assist and advise in specifications and field service. Fibermesh representatives do not engage in the practice of engineering or supervision of projects and are available solely for service and support of our customers.

REFERENCE DOCUMENTS
- ACI 304 Guide for Measuring, Mixing, Transporting and Placing Concrete
- ASTM C1116/C1116M Standard Specification for Fiber-Reinforced Concrete and Shotcrete
- ASTM C 1609 /C 1609M Standard Test Method for Flexural Performance of Fiber-Reinforced Concrete (Using Beam With Third-Point Loading)
- Concrete Society (UK) Technical Report 34 Concrete Industrial Floors
- Concrete Society (UK) Technical Report 22 Non-Structural cracks in concrete
- European Standard EN 14889-2: 2006 Fibres for Concrete

SPECIFICATION CLAUSE
Fibers for concrete shall be Novocon HE1050 steel fibers conforming to ASTM A 820 Type I and manufactured specifically for the reinforcement of concrete.

or

Fibers for concrete shall be Novocon HE1050 steel fibers conforming to EN 14889-1: 2006 and manufactured specifically for the reinforcement of concrete.

Unless otherwise stated, Novocon HE1050 steel fibers shall be mixed at the batch plant, at the recommended rate of ... lbs/yd³ (.... kgs/m³), and mixed for sufficient time (minimum 5 minutes) to ensure uniform distribution of the fibers throughout the concrete mix. Fibrous concrete reinforcement shall be manufactured by Fibermesh, 4019 Industry Drive, Chattanooga, TN 37416 USA, tel: 800 621 1273, web site: www.Fibermesh.com.

Fibermesh®, Fibercast®, Enduro®, Novomesh®, Novocon® are registered trademarks of Propex Operating Company, LLC.

This publication should not be construed as engineering advice. While information contained in this publication is accurate to the best of our knowledge, Propex does not warrant its accuracy or completeness. The ultimate customer and user of the products should assume sole responsibility for the final determination of the suitability of the information and the products for the contemplated and actual use. The only warranty made by Propex for its products is set forth in our product data sheets for the product, or such other written warranty as may be agreed by Propex and individual customers. Propex specifically disclaims all other warranties, express or implied including without limitation, warranties of merchantability or fitness for a particular purpose, or arising from provision of samples, a course of dealing or usage of trade.

© 2006-2017 Propex Operating Company, LLC

PCS-1162E-002 (03/2017)